



**DRUG DEVELOPMENT
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Exploring the Benefits and Challenges of Universal Automated Methods

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How and What are we Automating?

- Universal Method;
 - Primary Sample Pipetting
 - MRDs and sample dilutions
 - Titre dilutions
- Platform;
 - Hamilton Microlab STAR

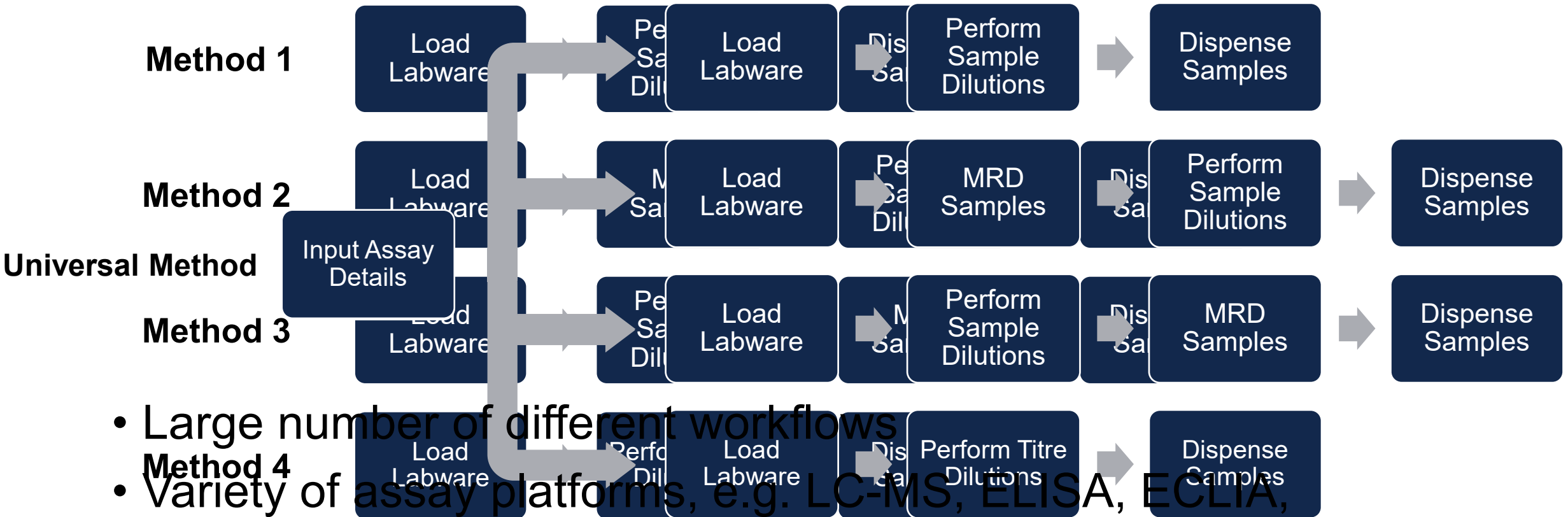


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Image taken from www.hamiltoncompany.com

What is the Universal Automated Method?



- Large number of different workflows
- Variety of assay platforms, e.g. LC-MS, ELISA, ECLIA, Gryolab, etc.
- Small tweaks needed from run-to-run



How the Method Works



Get Method Information



Generate Sequences



**Determine Sequence
Order**



Pipette

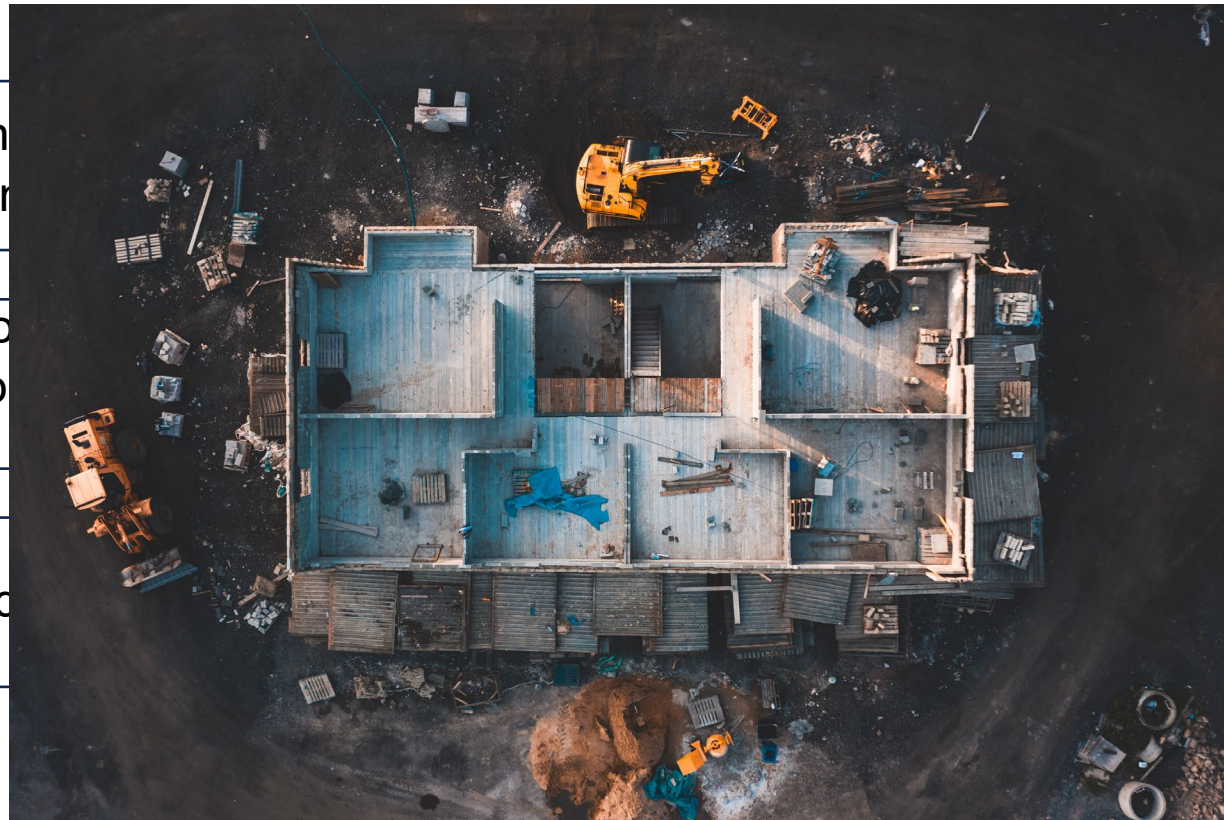
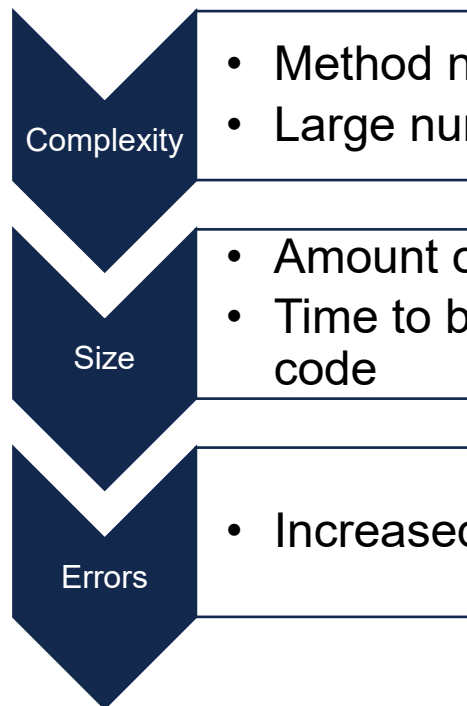


Generate Output



Building the Method

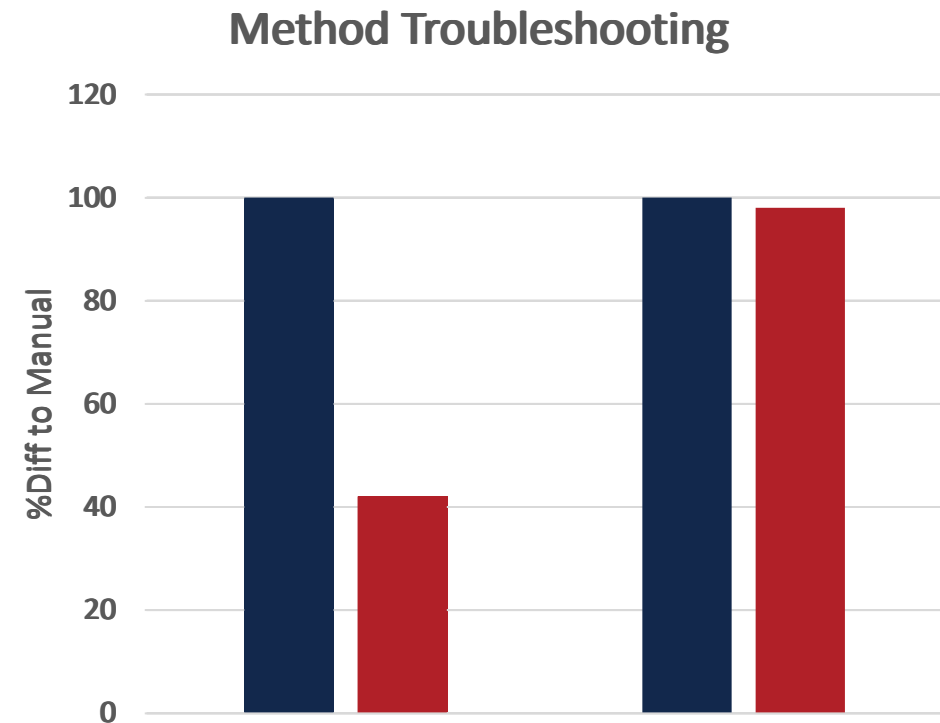
- High level of flexibility required



What Happens When it's Built Wrong?



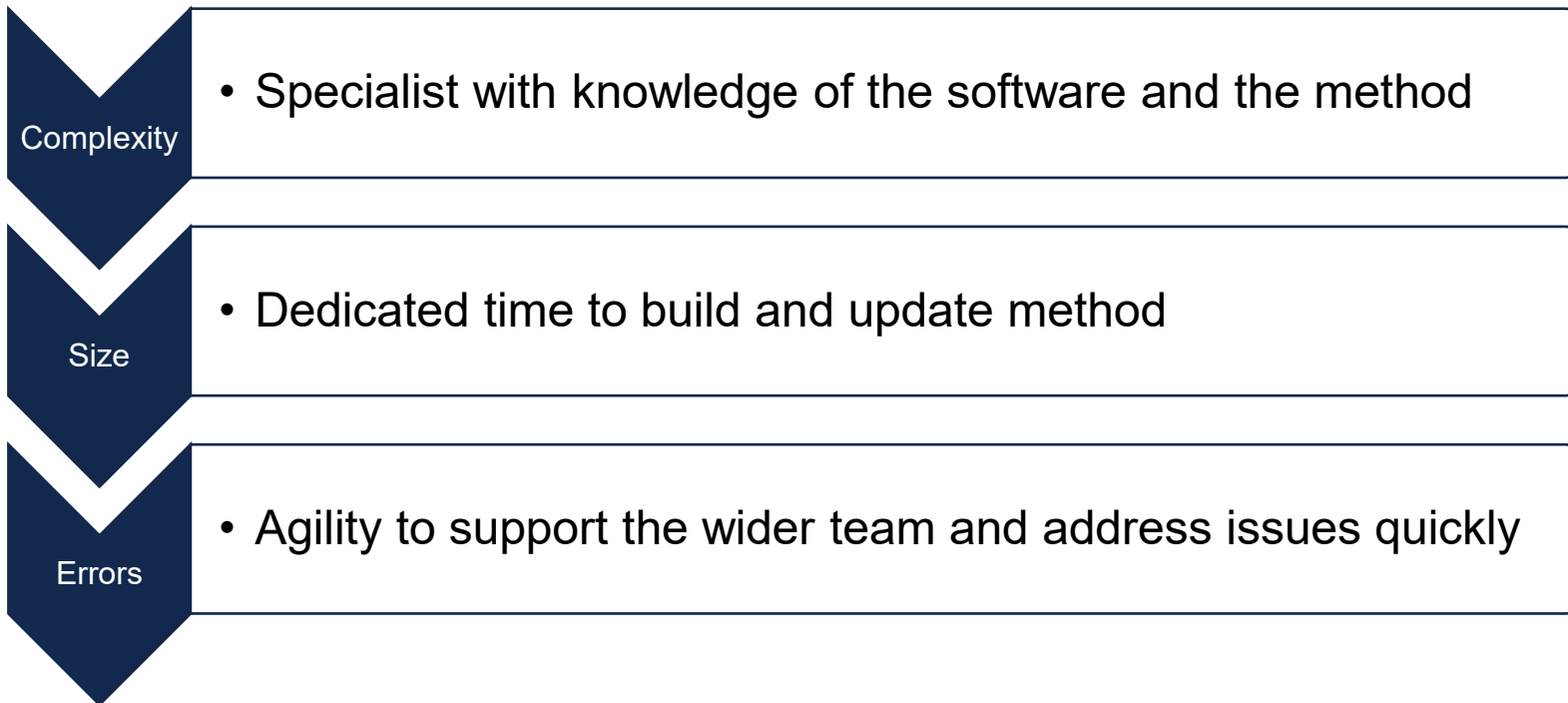
- Initial setup;
 - Mix volume set to 70% of diluent volume
 - Tested and working on large dilutions
 - Issues with smaller dilutions
- Solution;
 - Mix volume set to 70% of total volume
 - Tested and working on all dilutions





Addressing the Building Problem

- Large complex method unavoidable
- Dedicated role established, Automation Specialist





Teaching the Method

- Method needs to know what settings to apply
- User input is essential

Quantity

- Requires

Ease-of-use

- Input me

Versatility

- Needs to

Addressing the Teaching Problem



- Input Files for bulk information
- User dialogs for run specific information

Quantity

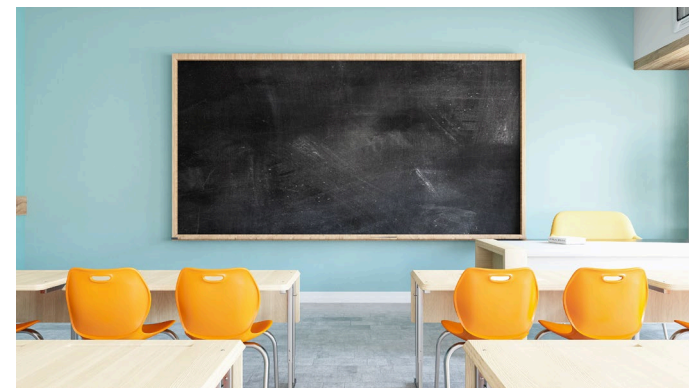
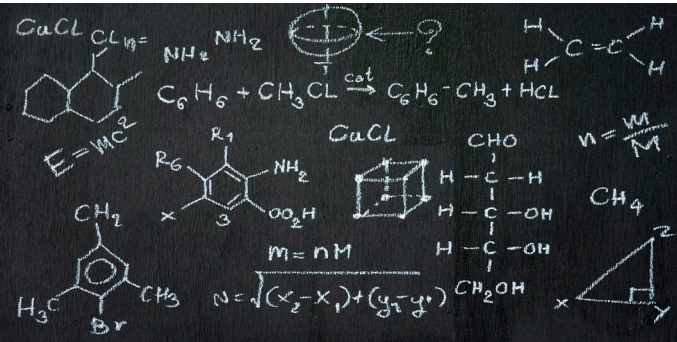
- Most information contained within two input files

Ease-of-use

- Forms used to generate
- Inputs are locked after

Versatility

- Different options available depending on assay type
- Additional variables generated from user dialogs



Did we build and teach it right?



- Standard output file is generated by the instrument

```
2022-10-28 11:26:32> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - start;
2022-10-28 11:26:45> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - complete; > channel 1: TIP_50ul_L_0003, 12 > channel 2: TIP_50ul_L_0003, 13 > channel 3:
TIP_50ul_L_0003, 14 > channel 4: TIP_50ul_L_0003, 15 > channel 5: TIP_50ul_L_0003, 16 > channel 6: TIP_50ul_L_0003, 17 > channel 7: TIP_50ul_L_0003, 18 > channel 8: TIP_50ul_L_0003, 19
2022-10-28 11:26:45> Microlab® STARlet : 1000ul Channel Aspirate (Single Step) - start;
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Aspirate (Single Step) - complete; > channel 1: SMP_CAR_32_2ml_cryo_0001, 6, 12.5 uL > channel 2: SMP_CAR_32_2ml_cryo_0001, 7,
12.5 uL > channel 3: SMP_CAR_32_2ml_cryo_0001, 8, 12.5 uL > channel 4: SMP_CAR_32_2ml_cryo_0001, 9, 12.5 uL > channel 5: SMP_CAR_32_2ml_cryo_0001, 10, 12.5 uL > channel 6:
SMP_CAR_32_2ml_cryo_0001, 11, 12.5 uL > channel 7: SMP_CAR_32_2ml_cryo_0001, 12, 12.5 uL > channel 8: SMP_CAR_32_2ml_cryo_0001, 13, 12.5 uL
P1 Source_1, 12.5 uL > channel 7: SMP_CAR_32_2ml_cryo_0001, 12, 12.5 uL > channel 8: SMP_CAR_32_2ml_cryo_0001, 13, 12.5 uL
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - start;
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - complete; > channel 1: Plate_Source_1, A1, 12.5 uL > channel 2: Plate_Source_1, A1, 12.5 uL > channel
3: Plate_Source_1, A1, 12.5 uL > channel 4: Plate_Source_1, A1, 12.5 uL > channel 5: Plate_Source_1, A1, 12.5 uL > channel 6: Plate_Source_1, A1, 12.5 uL > channel 7: Plate_Source_1,
A1, 12.5 uL > channel 8: Plate_Source_1, A1, 12.5 uL
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Tip Eject (Single Step) - start;
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Tip Eject (Single Step) - complete; > channel 1: Waste, > channel 2: Waste, > channel 3: Waste, > channel 4: Waste, >
channel 5: Waste, > channel 6: Waste, > channel 7: Waste, > channel 8: Waste,
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - start;
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - complete; > channel 1: TIP_50ul_L_0003, 20 > channel 2: TIP_50ul_L_0003, 21 > channel 3:
TIP_50ul_L_0003, 22 > channel 4: TIP_50ul_L_0003, 23 > channel 5: TIP_50ul_L_0003, 24 > channel 6: TIP_50ul_L_0003, 25 > channel 7: TIP_50ul_L_0003, 26 > channel 8: TIP_50ul_L_0003, 27
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Aspirate (Single Step) - complete; > channel 1: SMP_CAR_32_2ml_cryo_0001, 14, 5 uL > channel 2: SMP_CAR_32_2ml_cryo_0001, 15,
12.5 uL > channel 3: SMP_CAR_32_2ml_cryo_0001, 16, 12.5 uL > channel 4: SMP_CAR_32_2ml_cryo_0001, 17, 6.25 uL > channel 5: SMP_CAR_32_2ml_cryo_0001, 8, 12.5 uL > channel 6:
SMP_CAR_32_2ml_cryo_0001, 9, 12.5 uL > channel 7: SMP_CAR_32_2ml_cryo_0001, 16, 6.25 uL > channel 8: Plate_Source_1, G1, 12.5 uL
2022-10-28 11:27:07> Microlab® STARlet : 1000ul Channel Dispense (Single Step) - start;
2022-10-28 11:30:34> Microlab® STARlet : 1000ul Channel Dispense (Single Step) - complete; > channel 1: Plate_Source_1, A1, 5 uL > channel 2: Plate_Source_1, A1, 12.5 uL > channel 3:
Plate_Source_1, B1, 12.5 uL > channel 4: Plate_Source_1, B1, 6.25 uL > channel 5: Plate_Source_1, B1, 12.5 uL > channel 6: Plate_Source_1, B1, 12.5 uL > channel 7: Plate_Source_1, B1,
6.25 uL > channel 8: Plate_Source_1, B1, 12.5 uL
2022-10-28 11:30:34> Microlab® STARlet : 1000ul Channel Tip Eject (Single Step) - start;
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channel 5: Waste, > channel 6: Waste, > channel 7: Waste, > channel 8: Waste,
2022-10-28 11:30:48> Microlab® STARlet : 1000ul Channel Tip Pick Up (Single Step) - start;
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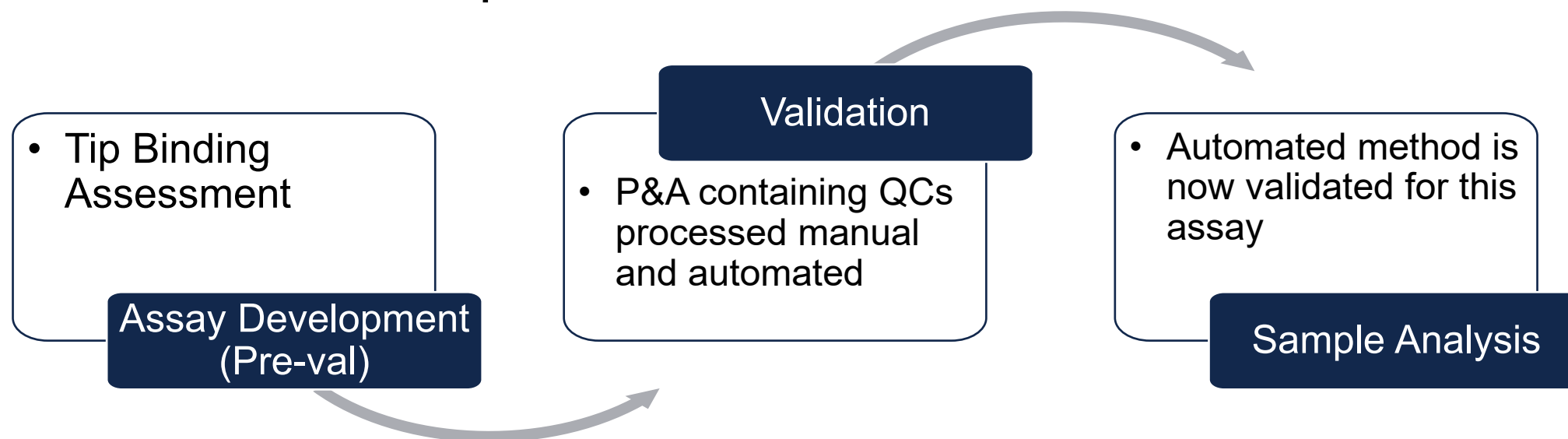
• Output needs to be easily readable

• All information relevant to the run needs to be included



Validating the Method

- Impossible to fully validate every iteration
- Method is validated for each assay
- Current validation procedure;

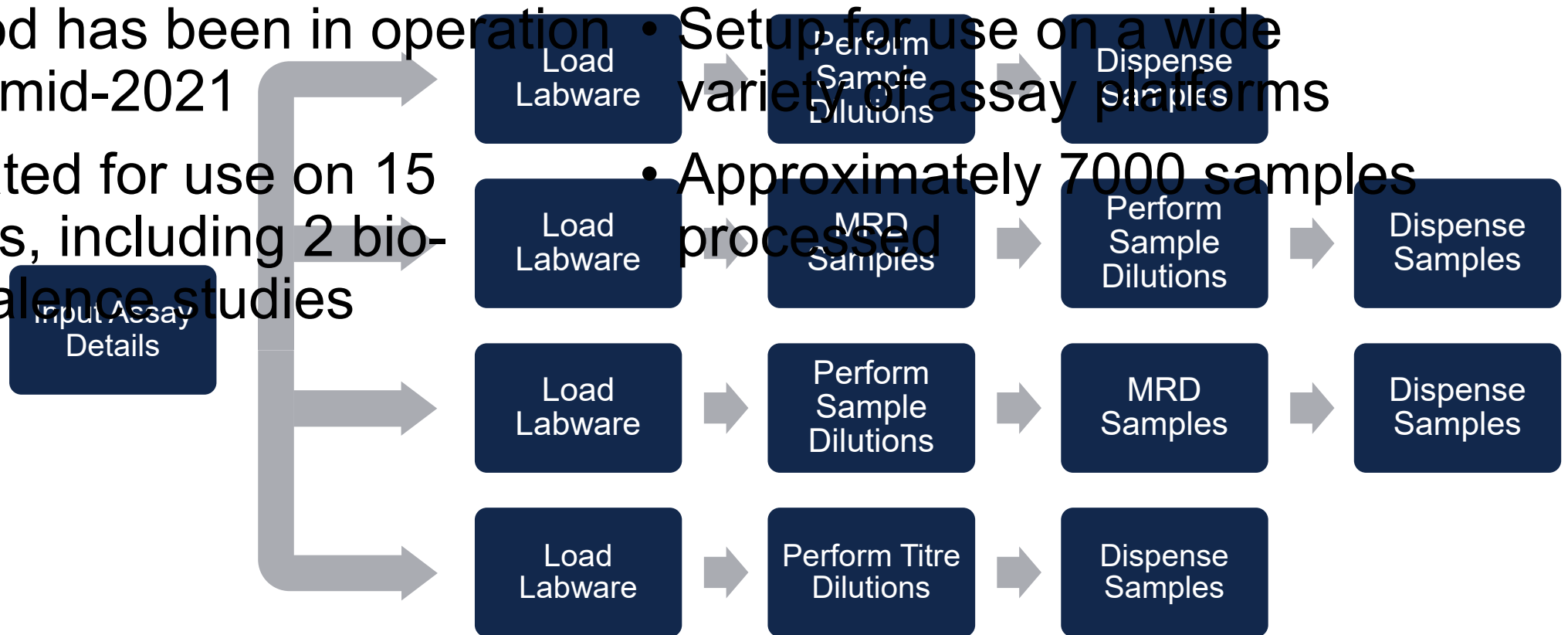




Is the Method Universal?

- Method has been in operation since mid-2021
- Validated for use on 15 assays, including 2 bio-equivalence studies
- Setup for use on a wide variety of assay platforms
- Approximately 7000 samples processed

Universal Method





Conclusions

- The use of a universal method can prove a valuable tool for any bioanalytical lab
- A large and complex method is unavoidable
- For a method to be universal it needs to be teachable
- Proof that the method has performed as intended is recommended
- Dedicated resource is essential to establish a universal method



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**Thank you for
your attention**
Any further questions?

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